

Garant

Indexable insert for turning DC.T 11T308, for medium machining, Grade: HB730-1

**Order data**

Order number	260464 HB730-1
GTIN	4045197941442
Item class	21G

Technical description

Corner radius	0.8 mm
Tool material	Carbide
Cutting depth a_p	0.4 - 3.3 mm
Cutting conditions	slightly interrupted
Main application	UNI
Grade	HB730-1
Feed f	0.15 - 0.35 mm/rev.
Cutting speed v_c main application	35 - 230 m/min
Chip breaker	XUM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Coating	Nano-PVD
ISO code indexable insert	DCMT 11T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning